Since 1932, Carter Lumber has been providing builders with top quality products and outstanding service. Today, that tradition continues as we are now able to offer you over 42,000 square feet of manufacturing space for your custom moulding and millwork solutions.

Combining old fashioned craftsmanship and state of the art technology enables us to provide a wide variety of custom solutions for your next project.

**Carter Custom Millwork Includes:**

- **Moulding Shop** produces full range of standard profiles and custom mouldings in Oak, Poplar and a wide variety of hardwood species. CCM stocks core items of common moulding profiles in Oak and Poplar while other standard and custom profiles are produced to order on a job lot basis.

- **Door Shop** which produces pre-hung interior doors in a variety of styles and species.

- **Custom Millwork Shop** produces:
  - Pre-built stairways: standard basement stairs, treated deck stairs and custom built open-sided hardwood stairs.
  - Arched top casings and jambs in any radius, size and hardwood species.
  - Fireplace mantels: standard sizes and styles or custom-made in any size, style and species.
  - PVC millwork: arched casings and jambs, square and tapered columns and beams, flower boxes and other PVC millwork for exterior use.
  - Lock-Miters: interlocking outside corner glue joint increases mechanical strength, provides additional glue surface and automatically aligns parts. Perfect for columns, beams or any exposed outside corner application. Available in hardwood species, plywood or PVC.

  - Raised panel doors: standard sizes and styles or custom-made in any size and style in hardwood species.
  - Screen doors: standard sizes and styles or custom-made in any size and style in hardwood species and PVC.
  - Window sills and door jambs: custom widths in hardwood species or PVC.
  - Cupolas: custom-made in any size and style in hardwood species or PVC.
  - Shutters and louvers: custom-made in any size and style in hardwood species or PVC.
  - Pre-assembled handrail systems, including newel and balusters.
  - Stair treads: standard and custom sizes in hardwood species.
  - Bullnose starting steps: standard and custom sizes in hardwood species.
  - Box newels: standard sizes and styles or custom-made in any size and style in hardwood species.
  - Custom-made turnings: newels, balusters and columns in any size or species for interior or exterior use.
  - Plinth blocks, base blocks, rosettes: standard sizes and styles or custom-made in any size and style in hardwood species or PVC.
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Profile selection

Available in Prefinished White, Primed, Poplar, Beech, Birch, Cherry, Hard Maple, Hickory, Mahogany, Red Oak, Soft Maple, Brazilian Cherry, Walnut, White Oak, and Yellow Pine

Stair System selection

Handrail Brackets available in dull chrome, bright bass, satin nickel, bright chrome, antique brass, satin black, oil rubbed bronze.

Baluster System selection

Elegant Rise balusters are created in sets of three for each step. Measuring 34”, 38” and 42” in height, their lower one-third “base” is proportional to create a smooth, flowing line in ascent.

Balusters also are created in sets of three, measuring the same 31”, 34”, 36”, 39”, and 42”, but each set has bases of identical height to emphasize individual steps in your staircase statement.
Balusters - Vertical posts that support the handrail system. Often called spindles.

Balustrade - Refers to the collection of newels, balusters and handrail on a staircase.

Bullnose - The shape formed on the edge of a step or tread.

Fittings - Specially designed stair parts that provided a smooth transition during handrail height changes or handrail directional changes.
Examples: volutes, turnouts, starting easings and goosenecks.

Gooseneck - A handrail fitting used at a landing or balcony to complete a smooth transition between varying heights.

Handrail - The horizontal member or balustrade system that sits on top of the balusters and is supported by the newel posts.

Landing Newel - A newel post positioned at a landing or balcony.

Landing Tread - A structural moulding, used on all landings and balconies, to create a transition between the stair and the finished floor, and also as a level surface to attach balusters.
Standard width: 3-1/2” or 5-1/2” and overhangs the balcony 1-1/2” or 1-1/4”, allowing cove or trim to be ran underneath.

Level Quarter Turn - A level handrail fitting that turns 90 degrees.

Newel Posts (Box, Volute, Standard) - Larger than a baluster. Found at the top and bottom of the staircase and every 8’ on balconies.

Over-the-Post - A balustrade system that utilizes fittings to smoothly transition over newel posts forming a fluid line of continuous handrail.

Post-to-Post - A balustrade system with handrail that runs between final-topped newel posts.

Rake- The staircase angle or slope.

Riser - The vertical face of the step.

Rosettes - Decorative pieces that end a handrail system at the wall line.

Stringers - Structure that supports the risers, treads, and balustrade.

Tread - The step or part of the stair one walks on.

Tread Brackets - A decorative moulding that is fastened to the outside of the stringer.

Volute - A handrail fitting that is typically used on a Pin Top starting newel and curves away from the stair in a circular manner.
Customized Stair Parts

Build the stairway of your dreams... and bring them to reality.

Pages 10-14 showcases a few of the fine custom turnings, railings and posts we offer. Modern equipment allows the crafting of straight rails and bending rails up to 24 feet in length. Not only can we build the ideal interior stairway, but also offer beautiful, exterior cedar posts for your pergola or porch. The opportunities are endless...

Turnings

- Base: 5 1/2" x 50"
- Cap: 3 1/2" x 48"
- 8" x 8'

Finial

- 4 1/2" x 7"
- 15" x 28 1/2"
**Custom Posts**

We offer posts up to 12 1/2 feet in length and 17 1/2 inches in diameter!
Customized Stair Parts

Custom Railings
We offer straight and bending rails up to 24 feet in length.

7006... up easing

7024... full round up easing

7023... quarter turn

7025... full round over easing

Custom Handrail Brackets
#3003

dull chrome

bright brass

satin nickle

bright chrome

antique brass

satin black

oil rubbed bronze
Suggested Styles for Country: Handrail...

Available in solid and bending.

6210...2 5/8"x2 5/8"
6519...3"x2 1/4"
6710...2 3/4"x2 3/4"
6910...2 3/4"x2 3/4"

Fillet...

134...3/4"x1 3/4"
6007...3/4"x1 3/4"

Shoerail...

6006...1"x3 3/8" plowed 1 3/4"

Profiles...

Plain
Fluted
Octagonal
Reeded

Elegant Rise Balusters

Country Elegant Rise Balusters come standard with Pin-EZ Dowels for efficient installation.

Post to Post Newels

Over the Post Newels

5434
1 3/4"x34"
F-5438
1 3/4"x38"
R-5442
1 3/4"x42"

4604
3 3/4"x60"
4606
3 3/4"x60"
R-4670
3 3/4"x48"
4676
3 3/4"x60"
**Suggested styles for Colonial:**

**Handrail...**
Available in solid, plowed and bending.

- 6010...2¾”x2¾”
- 6210...2¾”x2¾”
- 6519...3”x2¾”
- 6710...2¾”x2¾”
- 6910...2¾”x2¾”

**Fillet...**

- 114...¾”x1¾”
- 134...¾”x1¾”
- 6050...¾”x1¾”
- 6007...¾”x1¾”

**Shoerail...**

- 6045...¾”x2½”
- 6006...1”x3¾”

**Profiles...**

- Plain
- Fluted
- Octagonal*
  
  *on 1¼” only

---

**Structural Rise Balusters**

**5141**
1¼”x31”
1¼”x34”
1¼”x36”
1¼”x39”
1¼”x42”

**5015**
1¼”x31”
1¼”x34”
1¼”x36”
1¼”x39”
1¼”x42”

**5025**
1¼”x34”
1¼”x36”
1¼”x39”
1¼”x42”

**5040**
1¼”x34”
1¼”x36”
1¼”x39”
1¼”x42”

**5067**
1¼”x31”
1¼”x34”
1¼”x39”
1¼”x42”

**5241**
1¼”x31”
1¼”x34”
1¼”x36”
1¼”x39”
1¼”x42”

**5315**
1¼”x31”
1¼”x34”
1¼”x36”
1¼”x39”
1¼”x42”
All post to post newels on this page are available with optional Balltop. Specify BT when ordering.
Colonial stairways

Newels

Elegant Rise Balusters

Colonial Elegant Rise Balusters come standard with Pin-EZ Dowels for efficient installation.
SUGGESTED STYLES FOR BUNKER HILL:

HANDRAIL...
Available in solid, plowed and bending.

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PROFILES...

- Plain
- Fluted
- Twisted
- Octagonal

SHOERAIL...

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suggested styles for bunker hill:

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<tr>
<td>ShoERail</td>
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</tbody>
</table>

stairways
Bunker Hill Stairways

Post to post Newels with interchangeable finials

OCT-415 Octagon Pineapple
PP-412 Plain Pineapple
CP-414 Carved Pineapple
RCP-413 Raised Carved Pineapple
PB-416 Ball Top

Interchangeable Finials

135x55
Starting 3 1/2" x 51"
T-4135 Second Floor 3 1/2" x 56"
O-4136 Intermediate Landing 3 1/2" x 56"

3130
Starting 3 1/2" x 48"
F-3042 Second Floor 3 1/2" x 56"
O-3046 Intermediate Landing 3 1/2" x 56"

3048
39"
2 2 1/2" 5 1/2" 5"
Bunker Hill stairways

Elegant Rise Balusters


Over the post Newels

- 3010 Starting 3½"x43"
- 3012 Volute Newel with adjustable dowel 3½"x41"
- F-3011 Starting 3½"x48"
- T-3015 Gooseneck Landing Newel 3½"x60"
- O-3018 Landing Newel 3½"x72"
Suggested Styles for Georgia:

**Handrail...**
Available in solid and bending.
- 6210...2¾"x2¾"
- 6519...3"x2¾"
- 6710...2¾"x2¾"
- 6910...2¾"x2¾"

**Fillet...**
- 134...¾"x1¾"
- 6007...¾"x1¾"

**Profiles...**
- Plain
- Fluted
- Twisted
- Octagonal

Shoerail...
- 6006...1" x 3½" plowed 1¾"

Structural Rise Balusters

- 2025...1¾"x36" 1¾"x42"
- 2515...1¾"x36" 1¾"x42"
SUGGESTED STYLES FOR HAMPTON:

HANDRAIL...
Available in solid, plowed and bending.

- 6010...2½"x2¼"
- 6210...2¼"x2½"
- 6519...3"x2½"
- 6710...2¾"x2½"
- 6910...2¼"x2½"

FILLET...

- 114...¾"x1¾" (Plain)
- 134...¼"x1¾" (Plain)
- 6050...¾"x1¼" (Octagonal*)
- 6007...¼"x1¾" (Octagonal*)

SHOERAIL...

- 6045...¾"x2¾" plowed 1¼"
- 6006...1"x3¼" plowed 1¾"

PROFILES...

Plain
Octagonal*
* on 1¾" only

Structural Rise Balusters

- 5205...1¼"x31"
- 1¼"x34"
- 1¼"x36"
- 1¼"x39"
- 1¼"x42"

- 5200...1¼"x31"
- 1¼"x34"
- 1¼"x36"
- 1¼"x39"
- 1¼"x42"

- 5005...1¼"x31" (14" base)
- 1¼"x34" (14" base)
- 1¼"x36" (14" base)
- 1¼"x39" (14" base)
- 1¼"x42" (14" base)

- 5105...1¼"x31" (14" base)
- 1¼"x34" (14" base)
- 1¼"x36" (14" base)
- 1¼"x39" (14" base)
- 1¼"x42" (14" base)

- 5300...1¼"x31" (14" base)
- 1¼"x34" (14" base)
- 1¼"x36" (14" base)
- 1¼"x39" (14" base)
- 1¼"x42" (14" base)
Hampton stairways

Elegant Rise Balusters

Hampton Elegant Rise Balusters come standard with Pin-EZ Dowels for efficient installation.

Elegant Rise Balusters

<table>
<thead>
<tr>
<th>Model</th>
<th>Size</th>
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<tbody>
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<td>5138</td>
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<td>4238</td>
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</table>
SUGGESTED STYLES FOR UTAH:

HANDRAIL...

Available in solid, plowed and bending.

6010...2¾”x2¾”  6210...2¼”x2¾”  6519...3”x2¾”

6710...2¼”x2¾”  6910...2¼”x2¾”

FILLETS...

114...¾”x1¼”  134...¼”x1¼”

6050...¾”x1¼”  6007...¼”x1¼”

SHOERAIL...

6045...¾”x2¾” plowed 1¼”

6006...1”x3¼” plowed 1¼”

PROFILES...

Plain
Fluted
Octagonal*  
* on 1¼” only
Reeded

Structural Rise
Balusters

Utah Stairways
**Utah stairways**

**Post to post Newels**

- **5548**
  - Starting
  - 3 1/2"x48"

- **5748**
  - Starting
  - 3"x48"

- **F-5560**
  - Intermediate Landing
  - 3 1/2"x60"

- **R-5546**
  - Intermediate Landing
  - 3"x60"

- **F-5545**
  - Second Floor
  - 3 1/2"x60"

- **R-5546**
  - Intermediate Landing
  - 3"x60"

- **5545**
  - Second Floor
  - 3 1/2"x60"

- **5745**
  - Second Floor
  - 3"x60"

**Over the post Newels**

- **5511**
  - Starting
  - 3 1/2"x48"

- **5711**
  - Starting
  - 3"x48"

- **F-5511**
  - Starting
  - 3 1/2"x48"

- **R-5515**
  - Starting
  - 3 1/2"x60"

- **5715**
  - Starting
  - 3"x60"
**Contemporary stairways**

**Suggested styles for contemporary:**

**Handrail...**

Available in solid, plowed and bending.

- 6010P...2¾"x2¾" Plowed 1¼"
- 6210P...2¾"x2¾" Plowed 1¼"
- 6519P...3"x2¾" Plowed 1¼"
- 6710P...2¾"x2¾" Plowed 1¼"
- 6910P...2¾"x2¾" Plowed 1¼"
- 6203...1¾"x5½" Plowed 1¼"

*Available only in solid

**Fillet...**

- 114...¾"x1¾" Plowed 1¼"
- 134...¾"x1¾" Plowed 1¼"
- 6050...¾"x1¾" Plowed 1¼"
- 6007...¾"x1¾" Plowed 1¼"

**Profiles...**

- Plain
- Fluted
- Chamfered

**Shoerail...**

- 6045...¾"x2½" Plowed 1¼"
- 6006...1"x3¼" Plowed 1¼"

**Contemporary stairways**

**Post to post**

**Newels**

**Structural Rise Balusters**

- 5060 S4S
  - 1¼"x31"
  - 1¼"x34"
  - 1¼"x36"
  - 1¼"x38"
  - 1¼"x39"
  - 1¼"x42"

- 5061 S4S
  - 1¼"x31" with dowel
  - 1¼"x34" with dowel
  - 1¼"x36" with dowel
  - 1¼"x38" with dowel
  - 1¼"x39" with dowel
  - 1¼"x42" with dowel

- 5360 S4S
  - 1¼"x31"
  - 1¼"x34"
  - 1¼"x36"
  - 1¼"x38"
  - 1¼"x39"
  - 1¼"x42"

- 4004BT
  - 3½"x48"
  - 3½"x56"
  - 3½"x60"
  - 3½"x60" Chamfered Top

- 4005
  - 3½"x56"
  - 3½"x60"
  - 3½"x60" Chamfered Top

- 4006BT
  - 3½"x72"
  - 3½"x72"

- 4004
  - 3½"x48"
  - 3½"x56"

- 4005
  - 3½"x56"
  - 3½"x60"

- 4006
  - 3½"x72"
  - 3½"x72"

- 4000-60
  - Chamfered Top 3"x60"
  - Chamfered Top 3¼"x60"

- 4002-60
  - Chamfered Top 3½"x60"
  - Chamfered Top 3½"x60"

- 4001-60
  - 3¼"x60"
  - 3¼"x60"

- 4003-60
  - 3½"x60"
  - 3½"x60"

- 4004-60
  - Chamfered Top 3¼"x60"
  - Chamfered Top 3¼"x60"

- 4002-48
  - Chamfered Top 3½"x48"
  - Chamfered Top 3½"x48"

- 4001-48
  - 3¼"x48"
  - 3¼"x48"

- 4003-48
  - 3½"x48"
  - 3½"x48"
Contemporary stairways

Elegant Rise Balusters

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Post to post Newels

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SUGGESTED STYLES FOR MISSION:

HANDRAIL...

Available in solid, plowed and bending.

- 6210P…23/8”x25/8” Plowed 13/4”
- 6519P…3”x23/8” Plowed 13/4”
- 6710P…23/8”x23/8” Plowed 13/4”
- 6910P…23/8”x23/8” Plowed 13/4”
- 6203…13/8”x51/2” Plowed 13/4”

* Available only in solid

FILLET...

- 134…3/4”x13/4”
- 6007…3/4”x13/4”

SHOERAIL...

- 6006…1” x 3 1/4” plowed 13/4”

Elegant Rise Balusters

Post to post Newels

- 5634 13/4”x34”
- 5638 13/4”x38”
- 5642 13/4”x42”

- 4060 3 1/2”x48”
- 4065 3 1/2”x60”
<table>
<thead>
<tr>
<th>Box Newel</th>
<th>Width</th>
<th>Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>4075</td>
<td>3 1/2&quot;</td>
<td>66&quot;</td>
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<tr>
<td>F-4075</td>
<td>3 1/2&quot;</td>
<td>66&quot;</td>
</tr>
<tr>
<td>4375</td>
<td>4 3/4&quot;</td>
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<tr>
<td>F-4375</td>
<td>4 3/4&quot;</td>
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<tr>
<td>FP-4375</td>
<td>4 3/4&quot;</td>
<td>62&quot;</td>
</tr>
<tr>
<td>RP-4375</td>
<td>4 3/4&quot;</td>
<td>62&quot;</td>
</tr>
</tbody>
</table>

In addition to our standard line of box newels, we offer custom styles in a wide variety of species.
Box Newels
stair parts

Decorative Designs for Flat Panel Box Newels

Wheat Windmill Dragonfly Lighthouse Cross

4091 Box Newel 6¼"x55" 6¼"x63" 6¼"x72"
F-4091 Box Newel 6¼"x55" 6¼"x63" 6¼"x72"
FP-4091 Box Newel 6¼"x55" 6¼"x63" 6¼"x72"
RP-4091 Box Newel 6¼"x55" 6¼"x63" 6¼"x72"
V-4091 Box Newel 6¼"x55" 6¼"x63" 6¼"x72"
ST-4091 Box Newel 6¼"x55" 6¼"x63" 6¼"x72"

(shown with lighthouse design)
Box Newels

stair parts

4091 Primed
6¼"x55"
6¼"x63"
6¼"x72"

4075 Primed
3½"x66"

4375 Primed
4¼"x62"

4092 Primed
7¼"x55"
7¼"x63"
7¼"x72"
Handrail Fittings

stair parts

-08 Coped End

-20 Tandem Cap

-19 Opening Cap

-09 Returned End

-11 Level Quarterturn

-21 Quarterturn Cap

-97-2 2 Rise Straight Gooseneck with cap

-99-2 2 Rise Straight Gooseneck

-88-2 2 Rise Straight Gooseneck with tandem cap

-60-2 Left Hand 2 Rise ¼ Turn Gooseneck with cap

-65-2 Right Hand 2 Rise ¼ Turn Gooseneck with cap

-81-2 Left Hand 2 Rise ¼ Turn Gooseneck with cap

-86-2 Right Hand 2 Rise ¼ Turn Gooseneck with cap

-50-2 Left Hand 2 Rise ¼ Turn Gooseneck

-55-2 Right Hand 2 Rise ¼ Turn Gooseneck

-71-2 Left Hand 2 Rise ¼ Turn Gooseneck

-76-2 Right Hand 2 Rise ¼ Turn Gooseneck

-90-2 Left Hand 2 Rise 180° Turn Gooseneck

-95-2 Right Hand 2 Rise 180° Turn Gooseneck
Handrail Fittings
stair parts

-30
Left Hand Volute

-35
Right Hand Volute

-40
Left Hand Turnout

-45
Right Hand Turnout

-41
Left Hand Turnout

-46
Right Hand Turnout

Handrail Fittings
P R E F I X E S
Add prefix to fitting number that corresponds with handrail styles.
70- .......... for 6010 handrail
72- .......... for 6210 handrail
75- .......... for 6519 handrail
77- .......... for 6710 handrail
79- .......... for 6910 handrail

-10
Starting Easing with cap

-15
Starting Easing with return end

-14-90
90° Up Easing

-12
Up Easing

-13
Overhand Easing

-16
Overhand Easing with return end
**Accessories**

### stair parts

- **7017** Round Rosette  
  \( \frac{3}{4} \times 4 \)"

- **7037** Oval Rosette  
  \( \frac{3}{4} \times 4 \frac{3}{8} \times 5 \frac{3}{4} \)"

- **1064** Qak & Poplar Rosettes  
  \( \frac{3}{4} \times 4 \frac{7}{16} \times 6 \frac{1}{2} \)"

- **7028** Plain Bracket  
  \( 11 \frac{1}{2} \times 8 \frac{3}{8} \times 3 \frac{1}{4} \)"

- **7029** Scroll Bracket  
  \( 11 \frac{1}{2} \times 7 \frac{3}{4} \times 3 \frac{1}{4} \)"

- **8010-2** False End and Riser  
  \( 10 \frac{1}{2} \times 18 \)"

- **8310-2** False End and Riser  
  \( 11 \frac{1}{2} \times 18 \)"

- **8010** Starting Step  
  Single End  
  \( 11 \frac{1}{2} \times (\text{varies}) \)"

- **8015** Double Starting Step  
  \( 11 \frac{1}{2} \times (\text{varies}) \)"

---

Specify Width of Stair 10 1/2"  
Specify Throat Width
**Accessories**

**stair parts**

---

*Available in any length.

**Carpet grade treads are also available.**

---

**8040**

Single Bull Nose Quarter Circle

**8060**

Double Bull Nose Circle

---

**8310**

Starting Step Single End

11 1/2” x (varies) *

---

**8315**

Double Starting Step

11 1/2” x (varies) *

---

*Available in any length.*
Accessories

stair parts

3000
Tapered Plug 1”

3001
Handrail Bolt
5/16” x 3 1/2”

3003
Handrail Bracket
- Dull Chrome
- Bright Brass
- Satin Nickel
- Bright Chrome

3004
Newel Mounting Kit
- 3/4” x 5” Hanger Bolt
- w/ 1/4” x 1” threaded insert

3005
Keylock Fully Concealable
Newel Post Fastener
- 5/16” x 5” Lag Bolt
- w/ 5/16” x 1 1/2” Steel Inlet Plate

3006
Newel Mounting Plate
Use with 3” x 3 1/2”
square newels. Includes:
- 5/16” x 4 1/2” x 4 1/2”
- Steel Mounting Plate
- and 4 pieces of wood
- trim moulding

3008
16” Newel Fastener
- 1/2” x 16” Lag Bolt
- 1 1/2” Radius Washer
- 1/2” Hex Nut
- 1 1/2” Tapered Oak Wood Plug

3009
Sure-Tite Newel Fastener
- 1/2” x 10 3/4” Lag Bolt
- 1 1/2” Radius Washer
- 1/2” Hex Nut
- 1 1/2” Tapered Oak/Polar Wood Plug

3007
Newel Fastening System

3076
Dowel-Fast™ Screws
Use these 5/16” x 2 1/2”
double-end wood screws to
attach balusters to treads
and landing tread.
50/pack

7001
Newel Mounting Plate
2” x 2”

7002
Pin-EZ
1/2” x 1”
Use to add a pin to the
end of a square baluster

7003
Threaded Insert
1/2” x 1 1/16”

7007
Double End Lag
5/16” x 3”
**Treads and Risers**

**Plain Tread**
- 1036 10 1/2" x 36"
- 1042 10 1/2" x 42"
- 1048 10 1/2" x 48"
- 1148 11 1/2" x 48"
- 1154 11 1/2" x 54"

**Return Tread Right**
- 1048R 10 1/2" x 48"
- 1148R 11 1/2" x 48"

**Return Tread Left**
- 1048L 10 1/2" x 48"
- 1148L 11 1/2" x 48"

**Riser**
- 3/4" x 7 1/2" x 36"
- 3/4" x 7 1/2" x 42"
- 3/4" x 7 1/2" x 48"
- 3/4" x 7 1/2" x 54"

**Return Tread Specifications**

**Single Mitre Return**
(specify left or right)
*right hand shown*

**Double Mitre Return**
(for Double Mitre Return Treads, use next longer Plain Tread plus Double Mitre Return charge)

**8072**
13 3/8" x 5 1/4"
Closed False Tread Kit w/ Riser

**8076**
8" x 6" x 1 1/8"
False Riser

**8090**
3 1/2" Landing Tread (Random Length)

**8090.5**
3 1/2" Landing Tread (Random Length)

**8090.7**
7 3/4" Landing Tread (Random Length)

**8079**
Unassembled False Tread Kit w/Riser
Tread: 11" x 6" x 1 1/2"
Riser: 8" x 6" x 1 1/2"

**8096**
8" x 6" x 1/2"
False Riser

**8079**
Unassembled False Tread Kit w/Riser
Tread: 11" x 6" x 1 1/2"
Riser: 8" x 6" x 1/2"
• StairTrends iron balusters are 44” in length with details centered 18” from the top unless noted.
• Cut as needed from the bottom.
• Most square balusters have a domed top to the baluster for easy installation into the handrail.
• Standard balusters are 1/2” x 1/2”.
• Hammered series balusters are 9/16” x 9/16”.
• Mega Square series are 3/4” x 3/4” and Venetian Round is 5/8” diameter.

To specify your type of finish, add the letter code after each item number.

**Baluster Series**
- Belly Posts
- Collarless
- M40840
- M55541
- RenPanel

<table>
<thead>
<tr>
<th>Baluster Series</th>
<th>Height</th>
<th>Page</th>
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</thead>
<tbody>
<tr>
<td>Belly Posts</td>
<td>40”</td>
<td>78</td>
</tr>
<tr>
<td>Collarless</td>
<td>41”</td>
<td>78</td>
</tr>
<tr>
<td>M40840</td>
<td>40”</td>
<td>74</td>
</tr>
<tr>
<td>M55541</td>
<td>41”</td>
<td>73</td>
</tr>
<tr>
<td>RenPanel</td>
<td>42”</td>
<td>73</td>
</tr>
</tbody>
</table>

**Finishes**
- B (Flat Black (lightly textured))
- SAT (Satin Black (smooth finish))
- PC (Grey Black)
- ABZ (Antique Bronze (hand rubbed))
- ORC (Oil Rubbed Copper (hand rubbed))
- ORB (Oil Rubbed Bronze (hand rubbed))
Iron Balusters decorative series

More decorative panel designs at StairTrends.com

Handrail Bracket matching accessories

M55541
17 3/4" W x 41" H
Iron Balusters
Designer Balusters & Panels

The top of these balusters are squared, not domed • Designer Series is available in Flat Black only

Knuckles for use with the PLA44 Plain Baluster

AK01
Adjustable Knuckle
1 ½” x 2”

AK02
Fluted Barrel
Adjustable Knuckle
1 ½” x 1 ½”

AK03
Urn Adjustable Knuckle
1 ¾” x 1 ¾”

AK04
Fluted Deco
Adjustable Knuckle
¾” x 6”

AK05
Tall Barrel
Adjustable Knuckle
1 ¾” x 2 ¼”
Iron Balusters
Twist & Basket Square

Domed tops and squared bottoms

Iron Shoes for 1/2” Square Balusters

<table>
<thead>
<tr>
<th>Iron Shoes</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Universal Square</td>
<td>78</td>
</tr>
<tr>
<td>9/16” Square</td>
<td>79</td>
</tr>
<tr>
<td>All Round</td>
<td>82</td>
</tr>
<tr>
<td>3/4” Mega Square</td>
<td>84</td>
</tr>
</tbody>
</table>

FSH01
Available in all finishes
1 1/2” Square

M06
Available in all finishes
1 3/8” Square

M020
Available in B, SAT, PC, ABZ finishes
1 1/8” Square

SCR04
Available in all finishes
2 1/4” x 1 1/2”

M022
Available in B, PC finishes
2” Square

PSH02
Available in all finishes
1 3/4” Square

Finishes: B (Flat Black), SAT (Satin Black), PC (Grey Black), ABZ (Antique Bronze), ORC (Oil Rubbed Copper), ORB (Oil Rubbed Bronze).

FSH01, M06, & PSH02 are shipped in aluminum for easy installation. All other shoes are iron.
Iron Balusters

Scroll & Unique Square

1/2" Square

M301
7" W x 24" L

M501
3 1/2" W x 4 1/2" L

M601
7 1/2" W x 22 1/2" L

M321
7 1/2" W x 16" L

M331
5 1/2" W x 24" L

MDS
5" W x 26" L

MSS
5" W x 12" L

Knot44
3 1/4" W x 8" L

Wave44
3 1/4" W x 12" L

1/2" Square

1/2" W x 16" L

5 1/2" W x 12 1/2" L

N/A in "PC"

"B" & "ANZ"

"B" & "ANZ"
Iron Balusters
Ribbon Square

1/2" Square

Installation Products

A501K
Fast Setting Epoxy Kit
includes 5 oz. A-7 epoxy,
A-24 nozzle & piston for use
with standard caulking gun
(gun not included).

A24
Extra nozzle for A501K

F101
Injector tool for F300 adhesive.

F120
Mixing nozzle for F300

F300
Slow Cure Epoxy
20-30 minute work time, 11 oz.
cartridge, will install 60-80 balusters,
both ends. Mixing nozzle not includ-
ed - order F120.
Iron Baluster

Belly Square Baluster - 40"

“Belly” extends 5 3/8” from bar line for easier code compliance.

1/2” baluster thickness - square top and bottoms

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</tr>
</tbody>
</table>

Universal Iron Shoes for 1/2” or 9/16” Square Balusters

<table>
<thead>
<tr>
<th>Iron Shoes</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>RD201</td>
<td>84</td>
</tr>
<tr>
<td>SQ301</td>
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</tr>
<tr>
<td>RM020</td>
<td>82</td>
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<tr>
<td>RM201</td>
<td>82</td>
</tr>
<tr>
<td>RM301</td>
<td>82</td>
</tr>
</tbody>
</table>

*Available in all finishes*

Finishes: B (Flat Black), SAT (Satin Black), PC (Grey Black), ABZ (Antique Bronze), ORC (Oil Rubbed Copper), ORB (Oil Rubbed Bronze).
Iron Baluster
Gothic Hammered

9/16” baluster thickness

Iron Shoes for 9/16” Square Balusters

<table>
<thead>
<tr>
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</tr>
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<tbody>
<tr>
<td>1/2” Square</td>
<td>78</td>
</tr>
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<tr>
<td>3/4” Mega Square</td>
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</table>

**Finishes:** B (Flat Black), SAT (Satin Black), PC (Grey Black), ABZ (Antique Bronze), ORC (Oil Rubbed Copper), ORB (Oil Rubbed Bronze).

H05P & H06 are shipped in aluminum for easy installation (finish NV excepted). All other shoes are iron.
Iron Balusters

Sante Fe
Forged Hammered

Ball Forged
Hammered

Old English
Forged Hammered

Iron Shoes

<table>
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<tr>
<td>1/2&quot; Square</td>
<td>78</td>
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9/16" baluster thickness •

9/16” baluster thickness •

Iron Shoes

for 1/2” or 9/16” Square Balusters

Forged Hammered
bar detail

Detail of M13144 & M13244

47
Iron Balusters

Scrolled Forged Hammered

Tudor Forged Hammered

**Call for pricing and availability on Nickel finished balusters**
Iron Balusters

Roman Round

1/2" Round • 9/16" Round

R60044  R60144  R60244  R61144  R61244

1/2" baluster thickness (textured) • Available in all finishes

Round balusters have round tops & bottoms

Arrow Round

R20044  R21044  R22044  R22544

9/16" baluster thickness • Available in Flat Black finish only

Iron Shoes

for 1/2” or 9/16” Round Balusters

For 1/2” round balusters
R08F  R09P
For 9/16” round balusters
R07F  R06P
Base dimensions
1 ½” Square 1 ½” Square
Iron Balusters

Gothic Round

Venetian

Matching Iron Newels

Venetian

9/16” Round

5/8” Round

Venetian Iron Newel

Anchoring System

NC101
Newel Anchoring System w/shoe

Available in 7 finishes
• Satin Black (SB)
• Flat Black (B)
• Antique Bronze (ABZ)
• Grey Black (PC)
• Oil Rubbed Copper (ORC)
• Oil Rubbed Bronze (ORB)

R10
Flat Round Shoe designed for Venetian style 2” diameter. Pitched shoe not available

Detail of Venetian R65044 decorative center

R54344  R54044  R55044
9/16” baluster thickness
Available in Flat Black finish only

R65044  R65244  R65644  R65844
5/8” round

Newl-140Gothic  Newibask48  Newlrib48  Newltw48
1 3/16” newel thickness x 48” length including 1” pin top

Iron Newel Anchoring System

Flat Round shoe designed for Venetian style 2”

Detail of Venetian R65044 decorative center

Available in 7 finishes
• Satin Black (SB)
• Flat Black (B)
• Antique Bronze (ABZ)
• Grey Black (PC)
• Oil Rubbed Copper (ORC)
• Oil Rubbed Bronze (ORB)
Iron Balusters
3/4” Mega Square Balusters

Mega Iron Shoes for 3/4” Square Balusters

<table>
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Finish: B (Flat Black), SAT (Satin Black), PC (Grey Black), ABZ (Antique Bronze), ORC (Oil Rubbed Copper), ORB (Oil Rubbed Bronze).
**Standard & Custom Moulding**

We produce a full range of standard profiles and custom mouldings in Oak, Poplar and a wide variety of hardwood species. CCM stocks core items of common moulding profiles in Oak and Poplar while other standard and custom profiles are produced to order on a job lot basis.

Many other species are available by special order.

We make custom moulding profiles from your drawings or we can match a piece of your existing moulding.

**Interior Doors**

We supply interior raised panel doors in custom sizes and styles in many hardwood species and moulded hardboard.

Doors are pre-hung in our shop prior to delivery.

**Custom Millwork**

Let us design and create custom millwork to accent your home, including:

- Stairways
- Columns
- Beams
- Moulding
- Mantels
- Arched casings

**Pre-Built Stairs & Stair Parts**

Pre-assembled stairs manufactured to your specifications.

Complete line of stair parts for your built-in stairways.

From the simplest step-up to the most elaborate winding stair case, we can meet your project's needs.